

TAPPING PRE PUNCH BASIN HOLES



RECOMMENDED ACTIONS



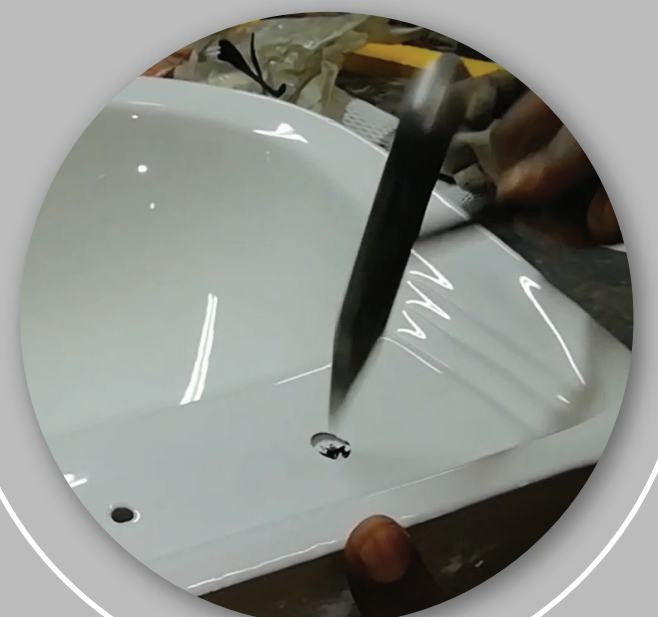
- 1** Place a solid magnet at the back side of the basin by the punch hole

- 2** Turn the basin over and place the ring magnet to get the actual position



- 3** Mark the position of the punch hole on the glazed side

- 4** Using a chipping hammer knock on the marked position using the tip side
***Gentle taps only to avoid cracking**



- 5** Use the ballpoint side of the hammer to finish up the entire punch circumference

- 6** Refine the taphole to match the required diameter. Make sure to tap out the diameter while leaving equal amounts around the hole. This is to ensure that the taphole remains centered.



DO NOT DO THE FOLLOWING;

- 1** Tap without locating the punch area with the magnet procedure
- 2** Use of the ball point side of hammer to make the initial hole
- 3** Do not tap too hard. Very gentle taps required
- 4** Do not tap from the unglazed (bottom) section of the basin as this will cause basin breakages or glaze breakouts which will make the basin unfit for purpose

